



FIVE-AXIS ADJUSTABLE SELF-CENTERING VISE ASC-77×130S4

- Vise body is made of High quality Tool Steel. The sideways are high frequency through hardened to 50 HRC for improved durability.
- 2. Detachable jaws are made of High quality Tool Steel carburized to 55HRC. Since both jaws are fixed size they can be used as a datum. Users can reverse the jaws to increase the clamping range. Four-bolt fixation of the jaws eliminates jaw lift.
- The vise's clamping force can achieve 1300KG, the repeatability positioning precision of its clamping center is within 0.015mm.
- Users can calibrate the clamping center of vise by adjusting the screws on both ends.
- 5. The 45° dovetail structure with teeth on the upper jaw ensures the bottom of the workpiece to be firmly clamped.

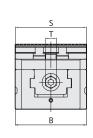


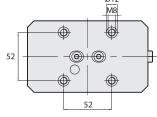


\$1,188 each



M N 45°





SPECIFICATIONS (Material: Vise body S50C: HRC50° / Detachable Jaws SCM440: HRC55°)

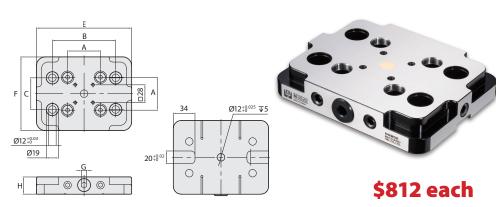
Unit: mm

Model	Α	В	С	D	E	G	Н	I	J	K	L	M	N	S	Т	Weight (kg)
ASC-77x130S4	130	77	43	135	27	24	70	57	62	17	100	3	2.5	77	12	3.5
Model	Α		В		С		D		E		F		G		Н	Weight (kg)
M-52x52	52±0	0.01	1 100±0.01		50±0.01		-		150		116		8		7±0.01	3

MASTER PALLET

M-52x52

- Features industry standard 52mm 4pull stud clamping on a high quality steel plate.
- Has 4 holes for clamping master pallet to machine table, indexer or tombstone.



Pull Stud

M-52x52PS

• 4 Pieces free of charge with Master Pallet purchase

\$15 each



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