



CORNER ROUNDING

RC 1.0~3.0mm
RC 1/64~1/8"

Various inserts fit on same holder

- Carbide insert can stand very long tool life.
- Each insert has 2 cutting edges.
- Higher cutting speed and feed rate.
- Combination corner rounding and 45° chamfering application on same insert.



SCAN To View **NEW/2023 Catalogue**



All inserts fit into the BESTSELLING Spot Drill Chamfer Mill in the world!
If you don't have one, you're missing out!



STARTER Package

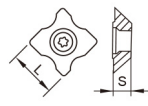
- Included one 5/8" tool holder, 5 inserts and one key
- 5 inserts are equal to 10 corner rounding cutters

Order # **109-614202-4200**
00-99616-14-IN5RC

MIX & MATCH OFFER
\$359.00



| Insert Radius | Code | Parts No. | Coating | Grade | Offset | | | Dimensions | | |
|---------------|--------|----------------|---------|-------|--------|--------|--------|------------|--------|--------|
| | | | | | X | Y | Z | L | S | |
| 1.0 | 014209 | N9MT11T3RC10 | NC40 | TiN | K20F | 2.75 | 1.5 | 2.5 | 11.11 | 3.97 |
| | 014224 | | NC9036 | DLC | | | | | | |
| 1.5 | 014210 | N9MT11T3RC15 | NC40 | TiN | K20F | 3.25 | 1.5 | 3 | | |
| | 014225 | | NC9036 | DLC | | | | | | |
| 2.0 | 014211 | N9MT11T3RC20 | NC40 | TiN | K20F | 3.75 | 1.5 | 3.5 | | |
| | 014226 | | NC9036 | DLC | | | | | | |
| 2.5 | 014212 | N9MT11T3RC25 | NC40 | TiN | K20F | 4.25 | 1.5 | 4 | | |
| | 014227 | | NC9036 | DLC | | | | | | |
| 3.0 | 014213 | N9MT11T3RC30 | NC40 | TiN | K20F | 4.75 | 1.4 | 4.4 | | |
| | 014228 | | NC9036 | DLC | | | | | | |
| 1/64 | 014214 | N9MT11T3RC1/64 | NC40 | TiN | K20F | 0.086" | 0.059" | 0.0747" | 0.437" | 0.156" |
| | 014229 | | NC9036 | DLC | | | | | | |
| 1/32 | 014215 | N9MT11T3RC1/32 | NC40 | TiN | K20F | 0.101" | 0.059" | 0.090" | | |
| | 014230 | | NC9036 | DLC | | | | | | |
| 1/16 | 014216 | N9MT11T3RC1/16 | NC40 | TiN | K20F | 0.133" | 0.059" | 0.122" | | |
| | 014231 | | NC9036 | DLC | | | | | | |
| 3/32 | 014217 | N9MT11T3RC3/32 | NC40 | TiN | K20F | 0.164" | 0.059" | 0.153" | | |
| | 014232 | | NC9036 | DLC | | | | | | |
| 1/8 | 014218 | N9MT11T3RC 1/8 | NC40 | TiN | K20F | 0.199" | 0.055" | 0.180" | | |
| | 014233 | | NC9036 | DLC | | | | | | |



DISTRIBUTED BY



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**** Prices Valid Through APRIL 30, 2024 ****
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