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DIA  EDGE

**MVX INDEXABLE DRILL
PROMOTION**

HURRY! PROMOTION ENDS
MARCH 31, 2025

PROMOTION CODE: **PROMOMVX-CA**
SEE INSIDE COVER FOR PROMOTIONAL DETAILS

 **MITSUBISHI MATERIALS U.S.A.**



GET 1 DRILL BODY

& 20 INSERTS

HURRY! PROMOTION RUNS FROM APRIL 1, 2024 - MARCH 31, 2025

TERMS AND CONDITIONS

- ▶ Orders need to be called in or faxed: Phone Orders: 905-814-0240 or Fax: 905-814-0245
- ▶ Each select kit includes (1) drill body and ten (10) of each inner and outer inserts for selected drill body
- ▶ Specify kit EDP number onto separate purchase order and include promotional code: **PROMOMVX-CA**
- ▶ Promotion includes standard MVX stock drills listed in the promotion flyer only and are available while supplies last
- ▶ All sales are final with no returns and no blanket orders
- ▶ Contact your local Mitsubishi Materials District Sales Manager for additional details
- ▶ Promotional products and promotional time period is subject to change without notice
- ▶ For additional information about Mitsubishi Materials products, please visit diaedgetools.com or mmc-carbide.com/us
- ▶ Distributors, please place orders by Phone: 905-814-0240 or Fax: 905-814-0245

For technical questions about our MVX products, please contact our Technical Service Department: **800-486-2341**

INSERT SELECTION CRITERIA

The peripheral cutting speed is naturally slower towards the center of the drill and chip welding easily occurs. Below are some important information that will help to select the correct insert.

▶ STEELS AND CAST IRONS

The preferred breaker for steels and cast iron is the UM breaker. For the outer edge, use the CVD coated grade MC1020 for steel applications and the MC5020 grade for cast irons. For the inner edge, the PVD coated grade VP15TF should be used. If fracturing occurs, VP15TF should be used for both positions to provide extra stability.

▶ STAINLESS STEELS

For the best performance, use the UM breaker in the peripheral edge and the US breaker in the inner edge. The selection of grade should be the same as used for steels.

▶ HARDENED STEELS AND PREVENTING FRACTURE

For the inner edge, UH is the ideal breaker. The high-strength, negative land edge, together with the durable PVD coated carbide grade DP8020, are suitable for machining hardened steels (45HRC or lower) and preventing fracture in steels and cast irons.

▶ ALUMINUM ALLOYS PROCESSING

For both the inner and outer edges, UN breakers are ideal. The polished finish and peripheral polishing prevent welding, and the combination of the positive lands and high rake angle further enhances the sharpness.

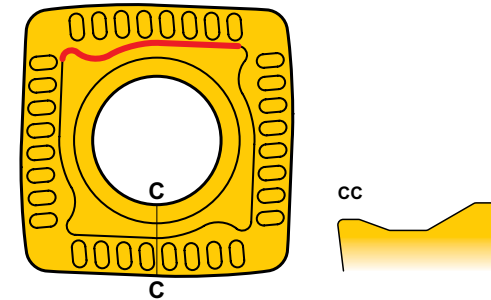
	1st Recommendation		When Outer Insert Fractures	
	Outer Insert	Inner Insert	Outer Insert	Inner Insert
P Mild Steels, Alloy Steels	MC1020 	VP15TF 	VP15TF 	VP15TF
	UM Breaker	UM Breaker	UM Breaker	UM Breaker
M Stainless Steels	MC1020 	VP15TF 	VP15TF 	VP15TF
	UM Breaker	US Breaker	UM Breaker	US Breaker
K Cast Irons	MC5020 	VP15TF 	VP15TF 	VP15TF
	UM Breaker	UM Breaker	UM Breaker	UM Breaker
H Hardened Steels	MC1020 	DP8020 	VP15TF 	DP8020
	UM Breaker	UH Breaker	UM Breaker	UH Breaker
N Aluminum Alloys	TF15 	TF15 		
	UN Breaker	UN Breaker		

** Please note that all red text grades and breakers are not included in the promotion kits and can be purchased at additional cost. Promotional kits cannot be substituted or switched out for other breakers or grades.

UM BREAKER FEATURES

For General Use, Medium and High Feed Rates

- ▶ The unique wave design allows smooth chip discharge
- ▶ An ideal universal breaker for steels, stainless steels, cast irons and hardened steels



INSERT GRADES FEATURES

MC1020 is a CVD coated grade for higher cutting speeds. The main properties are high wear and high plastic deformation resistance for reliability.

MC5020 is a CVD coated grade suitable for drilling cast irons. It has excellent abrasion resistance and gives long tool life by controlling chipping and thermal cracking that can occur when drilling nodular cast irons.

VP15TF is a PVD coated grade suitable for a wide range of applications. The micro-grain substrate and Miracle coating provide excellent welding resistance.

4 CUTTING EDGES

- ▶ Economical 4-corner insert

IDEAL COMBINATION OF OUTER CVD & INNER PVD INSERT

- ▶ A highly wear resistant CVD coated insert is used for the peripheral edge and a PVD coated insert is used for the inner position for extra stability

UNIQUE CHIP BREAKER DESIGN

- ▶ For a wide range of workpiece materials and applications

WIPER EDGE

- ▶ A wiper type geometry for the peripheral cutting edge achieves excellent wall accuracy

Universal UM Breaker



HIGH RIGID BODY

- ▶ Increased surface hardness prevents abrasive damage caused by chip flow
- ▶ Optimum insert position controls deformation and vibration of the holder. This enabled a maximum drilling depth of L/D=6

Click Button for Brochure for More Information on MVX Drills

MVX TOOL NEWS

Drill Diameter	L/D	Kit EDP	Item No.	Drill Body	Insert (Ref)	Insert Grade & QTY				CAD Price USD
						MC5020	MC1020	VP15TF	TF15	
0.562 (9/16")	2x	23709669	KIT-MVX0562X2C075-C	MVX0562X2C075	SOMX052704-UM	10	--	10	--	\$600
		23709676	KIT-MVX0562X2C075-S			--	10	10	--	
		23709683	KIT-MVX0562X2C075-VP			--	--	20	--	
	3x	23709690	KIT-MVX0562X3C075-C	MVX0562X3C075	SOMX052704-UM	10	--	10	--	\$600
		23709706	KIT-MVX0562X3C075-S			--	10	10	--	
		23709713	KIT-MVX0562X3C075-VP			--	--	20	--	
	4x	23709720	KIT-MVX0562X4C075-C	MVX0562X4C075	SOMX052704-UM	10	--	10	--	\$625
		23709737	KIT-MVX0562X4C075-S			--	10	10	--	
		23709744	KIT-MVX0562X4C075-VP			--	--	20	--	
	5x	23709751	KIT-MVX0562X5F075-C	MVX0562X5F075	SOMX052704-UM	10	--	10	--	\$700
		23709768	KIT-MVX0562X5F075-S			--	10	10	--	
		23709775	KIT-MVX0562X5F075-VP			--	--	20	--	
0.593 (19/32")	2x	23709782	KIT-MVX0593X2C075-C	MVX0593X2C075	SOMX052704-UM	10	--	10	--	\$600
		23709799	KIT-MVX0593X2C075-S			--	10	10	--	
		23709805	KIT-MVX0593X2C075-VP			--	--	20	--	
	3x	23709812	KIT-MVX0593X3C075-C	MVX0593X3C075	SOMX052704-UM	10	--	10	--	\$600
		23709829	KIT-MVX0593X3C075-S			--	10	10	--	
		23709836	KIT-MVX0593X3C075-VP			--	--	20	--	
	4x	23709843	KIT-MVX0593X4C075-C	MVX0593X4C075	SOMX052704-UM	10	--	10	--	\$625
		23709850	KIT-MVX0593X4C075-S			--	10	10	--	
		23709867	KIT-MVX0593X4C075-VP			--	--	20	--	
	5x	23709874	KIT-MVX0593X5F075-C	MVX0593X5F075	SOMX052704-UM	10	--	10	--	\$700
		23709881	KIT-MVX0593X5F075-S			--	10	10	--	
		23709898	KIT-MVX0593X5F075-VP			--	--	20	--	
0.625 (5/8")	2x	23709904	KIT-MVX0625X2C075-C	MVX0625X2C075	SOMX052704-UM	10	--	10	--	\$600
		23709911	KIT-MVX0625X2C075-S			--	10	10	--	
		23709928	KIT-MVX0625X2C075-VP			--	--	20	--	
	3x	23709935	KIT-MVX0625X3C075-C	MVX0625X3C075	SOMX052704-UM	10	--	10	--	\$600
		23709942	KIT-MVX0625X3C075-S			--	10	10	--	
		23709959	KIT-MVX0625X3C075-VP			--	--	20	--	
	4x	23709966	KIT-MVX0625X4C075-C	MVX0625X4C075	SOMX052704-UM	10	--	10	--	\$625
		23709973	KIT-MVX0625X4C075-S			--	10	10	--	
		23709980	KIT-MVX0625X4C075-VP			--	--	20	--	
	5x	23709997	KIT-MVX0625X5F075-C	MVX0625X5F075	SOMX052704-UM	10	--	10	--	\$700
		23710009	KIT-MVX0625X5F075-S			--	10	10	--	
		23710016	KIT-MVX0625X5F075-VP			--	--	20	--	
0.656 (21/32")	2x	23710023	KIT-MVX0656X2C075-C	MVX0656X2C075	SOMX052704-UM	10	--	10	--	\$600
		23710030	KIT-MVX0656X2C075-S			--	10	10	--	
		23710047	KIT-MVX0656X2C075-VP			--	--	20	--	
	3x	23710054	KIT-MVX0656X3C075-C	MVX0656X3C075	SOMX052704-UM	10	--	10	--	\$600
		23710061	KIT-MVX0656X3C075-S			--	10	10	--	
		23710078	KIT-MVX0656X3C075-VP			--	--	20	--	
	4x	23710085	KIT-MVX0656X4C075-C	MVX0656X4C075	SOMX052704-UM	10	--	10	--	\$625
		23710092	KIT-MVX0656X4C075-S			--	10	10	--	
		23710108	KIT-MVX0656X4C075-VP			--	--	20	--	
	5x	23710115	KIT-MVX0656X5F075-C	MVX0656X5F075	SOMX052704-UM	10	--	10	--	\$700
		23710122	KIT-MVX0656X5F075-S			--	10	10	--	
		23710139	KIT-MVX0656X5F075-VP			--	--	20	--	

** Prices are subject to change and while supplies last. See page 2 for details, promotional information and terms.

Drill Diameter	L/D	Kit EDP	Item No.	Drill Body	Insert (Ref)	Insert Grade & QTY				CAD Price USD
						MC5020	MC1020	VP15TF	TF15	
0.687 (11/16")	2x	804800	KIT-MVX0687X2C100-C	MVX0687X2C100	SOMX063005-UM	10	--	10	--	\$600
		804295	KIT-MVX0687X2C100-S			--	10	10	--	
		62009843	KIT-MVX0687X2C100-VP			--	--	20	--	
		23711563	KIT-MVX0687X2C100-SS			--	--	20	--	
		23711570	KIT-MVX0687X2C100-A			--	--	--	20	
	3x	804818	KIT-MVX0687X3C100-C	MVX0687X3C100	SOMX063005-UM	10	--	10	--	\$600
		804316	KIT-MVX0687X3C100-S			--	10	10	--	
		62009850	KIT-MVX0687X3C100-VP			--	--	20	--	
		23711587	KIT-MVX0687X3C100-SS			--	--	20	--	
		23711594	KIT-MVX0687X3C100-A			--	--	--	20	
	4x	804826	KIT-MVX0687X4C100-C	MVX0687X4C100	SOMX063005-UM	10	--	10	--	\$625
		804324	KIT-MVX0687X4C100-S			--	10	10	--	
		62009867	KIT-MVX0687X4C100-VP			--	--	20	--	
		23711600	KIT-MVX0687X4C100-SS			--	--	20	--	
		23711617	KIT-MVX0687X4C100-A			--	--	--	20	
	5x	804834	KIT-MVX0687X5C100-C	MVX0687X5C100	SOMX063005-UM	10	--	10	--	\$700
		804332	KIT-MVX0687X5C100-S			--	10	10	--	
		62009874	KIT-MVX0687X5C100-VP			--	--	20	--	
		23711624	KIT-MVX0687X5C100-SS			--	--	20	--	
		23711631	KIT-MVX0687X5C100-A			--	--	--	20	
	6x	804842	KIT-MVX0687X6C100-C	MVX0687X6C100	SOMX063005-UM	10	--	10	--	\$700
		804341	KIT-MVX0687X6C100-S			--	10	10	--	
		62009881	KIT-MVX0687X6C100-VP			--	--	20	--	
		23711648	KIT-MVX0687X6C100-SS			--	--	20	--	
23711655		KIT-MVX0687X6C100-A	--			--	--	20		
0.750 (3/4")	2x	804851	KIT-MVX0750X2C100-C	MVX0750X2C100	SOMX063005-UM	10	--	10	--	\$600
		804359	KIT-MVX0750X2C100-S			--	10	10	--	
		62009898	KIT-MVX0750X2C100-VP			--	--	20	--	
		23711662	KIT-MVX0750X2C100-SS			--	--	20	--	
		23711679	KIT-MVX0750X2C100-A			--	--	--	20	
	3x	804869	KIT-MVX0750X3C100-C	MVX0750X3C100	SOMX063005-UM	10	--	10	--	\$600
		804367	KIT-MVX0750X3C100-S			--	10	10	--	
		62009904	KIT-MVX0750X3C100-VP			--	--	20	--	
		23711686	KIT-MVX0750X3C100-SS			--	--	20	--	
		23711693	KIT-MVX0750X3C100-A			--	--	--	20	
	4x	804877	KIT-MVX0750X4C100-C	MVX0750X4C100	SOMX063005-UM	10	--	10	--	\$625
		804375	KIT-MVX0750X4C100-S			--	10	10	--	
		62009911	KIT-MVX0750X4C100-VP			--	--	20	--	
		23711709	KIT-MVX0750X4C100-SS			--	--	20	--	
		23711716	KIT-MVX0750X4C100-A			--	--	--	20	
	5x	804885	KIT-MVX0750X5C100-C	MVX0750X5C100	SOMX063005-UM	10	--	10	--	\$700
		804383	KIT-MVX0750X5C100-S			--	10	10	--	
		62009928	KIT-MVX0750X5C100-VP			--	--	20	--	
		23711723	KIT-MVX0750X5C100-SS			--	--	20	--	
		23711730	KIT-MVX0750X5C100-A			--	--	--	20	
	6x	804893	KIT-MVX0750X6C100-C	MVX0750X6C100	SOMX063005-UM	10	--	10	--	\$700
		804391	KIT-MVX0750X6C100-S			--	10	10	--	
		62009935	KIT-MVX0750X6C100-VP			--	--	20	--	
		23711747	KIT-MVX0750X6C100-SS			--	--	20	--	
23711754		KIT-MVX0750X6C100-A	--			--	--	20		

Drill Diameter	L/D	Kit EDP	Item No.	Drill Body	Insert (Ref)	Insert Grade & QTY				CAD Price USD
						MC5020	MC1020	VP15TF	TF15	
0.812 (13/16")	2x	804906	KIT-MVX0812X2C100-C	MVX0812X2C100	SOMX073505-UM	10	--	10	--	\$600
		804404	KIT-MVX0812X2C100-S			--	10	10	--	
		62009942	KIT-MVX0812X2C100-VP			--	--	20	--	
		23711761	KIT-MVX0812X2C100-SS			--	--	20	--	
		23711778	KIT-MVX0812X2C100-A			--	--	--	20	
	3x	804914	KIT-MVX0812X3C100-C	MVX0812X3C100	SOMX073505-UM	10	--	10	--	\$625
		804412	KIT-MVX0812X3C100-S			--	10	10	--	
		62009959	KIT-MVX0812X3C100-VP			--	--	20	--	
		23711785	KIT-MVX0812X3C100-SS			--	--	20	--	
		23711792	KIT-MVX0812X3C100-A			--	--	--	20	
	4x	804922	KIT-MVX0812X4C100-C	MVX0812X4C100	SOMX073505-UM	10	--	10	--	\$625
		804421	KIT-MVX0812X4C100-S			--	10	10	--	
		62009966	KIT-MVX0812X4C100-VP			--	--	20	--	
		23711808	KIT-MVX0812X4C100-SS			--	--	20	--	
		23711815	KIT-MVX0812X4C100-A			--	--	--	20	
	5x	804931	KIT-MVX0812X5C100-C	MVX0812X5C100	SOMX073505-UM	10	--	10	--	\$700
		804439	KIT-MVX0812X5C100-S			--	10	10	--	
		62009973	KIT-MVX0812X5C100-VP			--	--	20	--	
		23711822	KIT-MVX0812X5C100-SS			--	--	20	--	
		23711839	KIT-MVX0812X5C100-A			--	--	--	20	
6x	804949	KIT-MVX0812X6C100-C	MVX0812X6C100	SOMX073505-UM	10	--	10	--	\$700	
	804447	KIT-MVX0812X6C100-S			--	10	10	--		
	62009980	KIT-MVX0812X6C100-VP			--	--	20	--		
	23711846	KIT-MVX0812X6C100-SS			--	--	20	--		
	23711853	KIT-MVX0812X6C100-A			--	--	--	20		
0.875 (7/8")	2x	804957	KIT-MVX0875X2C100-C	MVX0875X2C100	SOMX073505-UM	10	--	10	--	\$600
		804455	KIT-MVX0875X2C100-S			--	10	10	--	
		62009997	KIT-MVX0875X2C100-VP			--	--	20	--	
		23711860	KIT-MVX0875X2C100-SS			--	--	20	--	
		23711877	KIT-MVX0875X2C100-A			--	--	--	20	
	3x	804965	KIT-MVX0875X3C100-C	MVX0875X3C100	SOMX073505-UM	10	--	10	--	\$600
		804463	KIT-MVX0875X3C100-S			--	10	10	--	
		62010009	KIT-MVX0875X3C100-VP			--	--	20	--	
		23711884	KIT-MVX0875X3C100-SS			--	--	20	--	
		23711891	KIT-MVX0875X3C100-A			--	--	--	20	
	4x	804973	KIT-MVX0875X4C100-C	MVX0875X4C100	SOMX073505-UM	10	--	10	--	\$625
		804471	KIT-MVX0875X4C100-S			--	10	10	--	
		62010016	KIT-MVX0875X4C100-VP			--	--	20	--	
		23711907	KIT-MVX0875X4C100-SS			--	--	20	--	
		23711914	KIT-MVX0875X4C100-A			--	--	--	20	
	5x	804981	KIT-MVX0875X5C100-C	MVX0875X5C100	SOMX073505-UM	10	--	10	--	\$700
		804480	KIT-MVX0875X5C100-S			--	10	10	--	
		62010023	KIT-MVX0875X5C100-VP			--	--	20	--	
		23711921	KIT-MVX0875X5C100-SS			--	--	20	--	
		23711938	KIT-MVX0875X5C100-A			--	--	--	20	
6x	804990	KIT-MVX0875X6C100-C	MVX0875X6C100	SOMX073505-UM	10	--	10	--	\$800	
	804498	KIT-MVX0875X6C100-S			--	10	10	--		
	62010030	KIT-MVX0875X6C100-VP			--	--	20	--		
	23711945	KIT-MVX0875X6C100-SS			--	--	20	--		
	23711952	KIT-MVX0875X6C100-A			--	--	--	20		

Drill Diameter	L/D	Kit EDP	Item No.	Drill Body	Insert (Ref)	Insert Grade & QTY				CAD Price USD
						MC5020	MC1020	VP15TF	TF15	
0.937 (15/16")	2x	805001	KIT-MVX0937X2C100-C	MVX0937X2C100	SOMX084005-UM	10	--	10	--	\$625
		804501	KIT-MVX0937X2C100-S			--	10	10	--	
		62010047	KIT-MVX0937X2C100-VP			--	--	20	--	
		23711969	KIT-MVX0937X2C100-SS			--	--	20	--	
		23711976	KIT-MVX0937X2C100-A			--	--	--	20	
	3x	805010	KIT-MVX0937X3C100-C	MVX0937X3C100	SOMX084005-UM	10	--	10	--	\$625
		804519	KIT-MVX0937X3C100-S			--	10	10	--	
		62010054	KIT-MVX0937X3C100-VP			--	--	20	--	
		23711983	KIT-MVX0937X3C100-SS			--	--	20	--	
		23711990	KIT-MVX0937X3C100-A			--	--	--	20	
	4x	805028	KIT-MVX0937X4C100-C	MVX0937X4C100	SOMX084005-UM	10	--	10	--	\$625
		804527	KIT-MVX0937X4C100-S			--	10	10	--	
		62010061	KIT-MVX0937X4C100-VP			--	--	20	--	
		23712003	KIT-MVX0937X4C100-SS			--	--	20	--	
		23712010	KIT-MVX0937X4C100-A			--	--	--	20	
	5x	805036	KIT-MVX0937X5C100-C	MVX0937X5C100	SOMX084005-UM	10	--	10	--	\$700
		804535	KIT-MVX0937X5C100-S			--	10	10	--	
		62010078	KIT-MVX0937X5C100-VP			--	--	20	--	
		23712027	KIT-MVX0937X5C100-SS			--	--	20	--	
		23712034	KIT-MVX0937X5C100-A			--	--	--	20	
6x	805044	KIT-MVX0937X6C100-C	MVX0937X6C100	SOMX084005-UM	10	--	10	--	\$800	
	804543	KIT-MVX0937X6C100-S			--	10	10	--		
	62010085	KIT-MVX0937X6C100-VP			--	--	20	--		
	23712041	KIT-MVX0937X6C100-SS			--	--	20	--		
	23712058	KIT-MVX0937X6C100-A			--	--	--	20		
1"	2x	805052	KIT-MVX1000X2C125-C	MVX1000X2C125	SOMX084005-UM	10	--	10	--	\$625
		804551	KIT-MVX1000X2C125-S			--	10	10	--	
		62010092	KIT-MVX1000X2C125-VP			--	--	20	--	
		23712065	KIT-MVX1000X2C125-SS			--	--	20	--	
		23712072	KIT-MVX1000X2C125-A			--	--	--	20	
	3x	805061	KIT-MVX1000X3C125-C	MVX1000X3C125	SOMX084005-UM	10	--	10	--	\$625
		804560	KIT-MVX1000X3C125-S			--	10	10	--	
		62010108	KIT-MVX1000X3C125-VP			--	--	20	--	
		23712089	KIT-MVX1000X3C125-SS			--	--	20	--	
		23712096	KIT-MVX1000X3C125-A			--	--	--	20	
	4x	805079	KIT-MVX1000X4C125-C	MVX1000X4C125	SOMX084005-UM	10	--	10	--	\$700
		804578	KIT-MVX1000X4C125-S			--	10	10	--	
		62010115	KIT-MVX1000X4C125-VP			--	--	20	--	
		23712102	KIT-MVX1000X4C125-SS			--	--	20	--	
		23712119	KIT-MVX1000X4C125-A			--	--	--	20	
	5x	805087	KIT-MVX1000X5C125-C	MVX1000X5C125	SOMX084005-UM	10	--	10	--	\$800
		804586	KIT-MVX1000X5C125-S			--	10	10	--	
		62010122	KIT-MVX1000X5C125-VP			--	--	20	--	
		23712126	KIT-MVX1000X5C125-SS			--	--	20	--	
		23712133	KIT-MVX1000X5C125-A			--	--	--	20	
6x	805095	KIT-MVX1000X6C125-C	MVX1000X6C125	SOMX084005-UM	10	--	10	--	\$825	
	804594	KIT-MVX1000X6C125-S			--	10	10	--		
	62010139	KIT-MVX1000X6C125-VP			--	--	20	--		
	23712140	KIT-MVX1000X6C125-SS			--	--	20	--		
	23712157	KIT-MVX1000X6C125-A			--	--	--	20		

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Drill Diameter	L/D	Kit EDP	Item No.	Drill Body	Insert (Ref)	Insert Grade & QTY				CAD Price USD
						MC5020	MC1020	VP15TF	TF15	
1.062 (1-1/16")	2x	805108	KIT-MVX1062X2C125-C	MVX1062X2C125	SOMX084005-UM	10	--	10	--	\$625
		804607	KIT-MVX1062X2C125-S			--	10	10	--	
		62010146	KIT-MVX1062X2C125-VP			--	--	20	--	
		23712164	KIT-MVX1062X2C125-SS			--	--	20	--	
		23712171	KIT-MVX1062X2C125-A			--	--	--	20	
	3x	805116	KIT-MVX1062X3C125-C	MVX1062X3C125	SOMX084005-UM	10	--	10	--	\$625
		804615	KIT-MVX1062X3C125-S			--	10	10	--	
		62010153	KIT-MVX1062X3C125-VP			--	--	20	--	
		23712188	KIT-MVX1062X3C125-SS			--	--	20	--	
		23712195	KIT-MVX1062X3C125-A			--	--	--	20	
	4x	805124	KIT-MVX1062X4C125-C	MVX1062X4C125	SOMX084005-UM	10	--	10	--	\$700
		804623	KIT-MVX1062X4C125-S			--	10	10	--	
		62010160	KIT-MVX1062X4C125-VP			--	--	20	--	
		23712201	KIT-MVX1062X4C125-SS			--	--	20	--	
		23712218	KIT-MVX1062X4C125-A			--	--	--	20	
	5x	805132	KIT-MVX1062X5C125-C	MVX1062X5C125	SOMX084005-UM	10	--	10	--	\$800
		804631	KIT-MVX1062X5C125-S			--	10	10	--	
		62010177	KIT-MVX1062X5C125-VP			--	--	20	--	
		23712225	KIT-MVX1062X5C125-SS			--	--	20	--	
		23712232	KIT-MVX1062X5C125-A			--	--	--	20	
6x	805141	KIT-MVX1062X6C125-C	MVX1062X6C125	SOMX084005-UM	10	--	10	--	\$825	
	804640	KIT-MVX1062X6C125-S			--	10	10	--		
	62010184	KIT-MVX1062X6C125-VP			--	--	20	--		
	23712249	KIT-MVX1062X6C125-SS			--	--	20	--		
	23712256	KIT-MVX1062X6C125-A			--	--	--	20		
1.125 (1-1/8")	2x	805159	KIT-MVX1125X2C125-C	MVX1125X2C125	SOMX094506-UM	10	--	10	--	\$625
		804658	KIT-MVX1125X2C125-S			--	10	10	--	
		62010191	KIT-MVX1125X2C125-VP			--	--	20	--	
		23712263	KIT-MVX1125X2C125-SS			--	--	20	--	
		23712270	KIT-MVX1125X2C125-A			--	--	--	20	
	3x	805167	KIT-MVX1125X3C125-C	MVX1125X3C125	SOMX094506-UM	10	--	10	--	\$625
		804666	KIT-MVX1125X3C125-S			--	10	10	--	
		62010207	KIT-MVX1125X3C125-VP			--	--	20	--	
		23712287	KIT-MVX1125X3C125-SS			--	--	20	--	
		23712294	KIT-MVX1125X3C125-A			--	--	--	20	
	4x	805175	KIT-MVX1125X4C125-C	MVX1125X4C125	SOMX094506-UM	10	--	10	--	\$700
		804674	KIT-MVX1125X4C125-S			--	10	10	--	
		62010214	KIT-MVX1125X4C125-VP			--	--	20	--	
		23712300	KIT-MVX1125X4C125-SS			--	--	20	--	
		23712317	KIT-MVX1125X4C125-A			--	--	--	20	
	5x	805183	KIT-MVX1125X5C125-C	MVX1125X5C125	SOMX094506-UM	10	--	10	--	\$800
		804682	KIT-MVX1125X5C125-S			--	10	10	--	
		62010221	KIT-MVX1125X5C125-VP			--	--	20	--	
		23712324	KIT-MVX1125X5C125-SS			--	--	20	--	
		23712331	KIT-MVX1125X5C125-A			--	--	--	20	
6x	805191	KIT-MVX1125X6C125-C	MVX1125X6C125	SOMX094506-UM	10	--	10	--	\$825	
	804691	KIT-MVX1125X6C125-S			--	10	10	--		
	62010238	KIT-MVX1125X6C125-VP			--	--	20	--		
	23712348	KIT-MVX1125X6C125-SS			--	--	20	--		
	23712355	KIT-MVX1125X6C125-A			--	--	--	20		

Drill Diameter	L/D	Kit EDP	Item No.	Drill Body	Insert (Ref)	Insert Grade & QTY				CAD Price USD
						MC5020	MC1020	VP15TF	TF15	
1.187 (1-3/16")	2x	805204	KIT-MVX1187X2C125-C	MVX1187X2C125	SOMX094506-UM	10	--	10	--	\$625
		804703	KIT-MVX1187X2C125-S			--	10	10	--	
		62010245	KIT-MVX1187X2C125-VP			--	--	20	--	
		23712362	KIT-MVX1187X2C125-SS			--	--	20	--	
		23712379	KIT-MVX1187X2C125-A			--	--	--	20	
	3x	805212	KIT-MVX1187X3C125-C	MVX1187X3C125	SOMX094506-UM	10	--	10	--	\$625
		804711	KIT-MVX1187X3C125-S			--	10	10	--	
		62010252	KIT-MVX1187X3C125-VP			--	--	20	--	
		23712386	KIT-MVX1187X3C125-SS			--	--	20	--	
		23712393	KIT-MVX1187X3C125-A			--	--	--	20	
	4x	805221	KIT-MVX1187X4C125-C	MVX1187X4C125	SOMX094506-UM	10	--	10	--	\$700
		804720	KIT-MVX1187X4C125-S			--	10	10	--	
		62010269	KIT-MVX1187X4C125-VP			--	--	20	--	
		23712409	KIT-MVX1187X4C125-SS			--	--	20	--	
		23712416	KIT-MVX1187X4C125-A			--	--	--	20	
	5x	805239	KIT-MVX1187X5C125-C	MVX1187X5C125	SOMX094506-UM	10	--	10	--	\$800
		804738	KIT-MVX1187X5C125-S			--	10	10	--	
		62010276	KIT-MVX1187X5C125-VP			--	--	20	--	
		23712423	KIT-MVX1187X5C125-SS			--	--	20	--	
		23712430	KIT-MVX1187X5C125-A			--	--	--	20	
6x	805247	KIT-MVX1187X6C125-C	MVX1187X6C125	SOMX094506-UM	10	--	10	--	\$850	
	804746	KIT-MVX1187X6C125-S			--	10	10	--		
	62010283	KIT-MVX1187X6C125-VP			--	--	20	--		
	23712447	KIT-MVX1187X6C125-SS			--	--	20	--		
	23712454	KIT-MVX1187X6C125-A			--	--	--	20		
1.250 (1-1/4")	2x	805255	KIT-MVX1250X2C150-C	MVX1250X2C150	SOMX094506-UM	10	--	10	--	\$625
		804754	KIT-MVX1250X2C150-S			--	10	10	--	
		62010290	KIT-MVX1250X2C150-VP			--	--	20	--	
		23712461	KIT-MVX1250X2C150-SS			--	--	20	--	
		23712478	KIT-MVX1250X2C150-A			--	--	--	20	
	3x	805263	KIT-MVX1250X3C150-C	MVX1250X3C150	SOMX094506-UM	10	--	10	--	\$700
		804762	KIT-MVX1250X3C150-S			--	10	10	--	
		62010306	KIT-MVX1250X3C150-VP			--	--	20	--	
		23712485	KIT-MVX1250X3C150-SS			--	--	20	--	
		23712492	KIT-MVX1250X3C150-A			--	--	--	20	
	4x	805271	KIT-MVX1250X4C150-C	MVX1250X4C150	SOMX094506-UM	10	--	10	--	\$700
		804771	KIT-MVX1250X4C150-S			--	10	10	--	
		62010313	KIT-MVX1250X4C150-VP			--	--	20	--	
		23712508	KIT-MVX1250X4C150-SS			--	--	20	--	
		23712515	KIT-MVX1250X4C150-A			--	--	--	20	
	5x	805280	KIT-MVX1250X5C150-C	MVX1250X5C150	SOMX094506-UM	10	--	10	--	\$800
		804789	KIT-MVX1250X5C150-S			--	10	10	--	
		62010320	KIT-MVX1250X5C150-VP			--	--	20	--	
		23712522	KIT-MVX1250X5C150-SS			--	--	20	--	
		23712539	KIT-MVX1250X5C150-A			--	--	--	20	
6x	805298	KIT-MVX1250X6C150-C	MVX1250X6C150	SOMX094506-UM	10	--	10	--	\$850	
	804797	KIT-MVX1250X6C150-S			--	10	10	--		
	62010337	KIT-MVX1250X6C150-VP			--	--	20	--		
	23712546	KIT-MVX1250X6C150-SS			--	--	20	--		
	23712553	KIT-MVX1250X6C150-A			--	--	--	20		

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Drill Diameter	L/D	Kit EDP	Item No.	Drill Body	Insert (Ref)	Insert Grade & QTY				CAD Price USD
						MC5020	MC1020	VP15TF	TF15	
1.312 (1-5/16")	2x	951192	KIT-MVX1312X2C150-C	MVX1312X2C150	SOMX115506-UM	10	--	10	--	\$625
		951121	KIT-MVX1312X2C150-S			--	10	10	--	
		62010344	KIT-MVX1312X2C150-VP			--	--	20	--	
		23710146	KIT-MVX1312X2C150-SS			--	--	20	--	
		23710153	KIT-MVX1312X2C150-A			--	--	--	20	
	3x	951193	KIT-MVX1312X3C150-C	MVX1312X3C150	SOMX115506-UM	10	--	10	--	\$700
		951122	KIT-MVX1312X3C150-S			--	10	10	--	
		62010351	KIT-MVX1312X3C150-VP			--	--	20	--	
		23710160	KIT-MVX1312X3C150-SS			--	--	20	--	
		23710177	KIT-MVX1312X3C150-A			--	--	--	20	
	4x	951194	KIT-MVX1312X4C150-C	MVX1312X4C150	SOMX115506-UM	10	--	10	--	\$700
		951123	KIT-MVX1312X4C150-S			--	10	10	--	
		62010368	KIT-MVX1312X4C150-VP			--	--	20	--	
		23710184	KIT-MVX1312X4C150-SS			--	--	20	--	
		23710191	KIT-MVX1312X4C150-A			--	--	--	20	
	5x	951195	KIT-MVX1312X5C150-C	MVX1312X5C150	SOMX115506-UM	10	--	10	--	\$800
		951124	KIT-MVX1312X5C150-S			--	10	10	--	
		62010375	KIT-MVX1312X5C150-VP			--	--	20	--	
		23710207	KIT-MVX1312X5C150-SS			--	--	20	--	
		23710214	KIT-MVX1312X5C150-A			--	--	--	20	
6x	951196	KIT-MVX1312X6C150-C	MVX1312X6C150	SOMX115506-UM	10	--	10	--	\$850	
	951125	KIT-MVX1312X6C150-S			--	10	10	--		
	62010382	KIT-MVX1312X6C150-VP			--	--	20	--		
	23710221	KIT-MVX1312X6C150-SS			--	--	20	--		
	23710238	KIT-MVX1312X6C150-A			--	--	--	20		

Drill Diameter	L/D	Kit EDP	Item No.	Drill Body	Insert (Ref)	Insert Grade & QTY				CAD Price USD
						MC5020	MC1020	VP15TF	TF15	
1.437 (1-7/16")	2x	951202	KIT-MVX1437X2C150-C	MVX1437X2C150	SOMX115506-UM	10	--	10	--	\$700
		951131	KIT-MVX1437X2C150-S			--	10	10	--	
		62010443	KIT-MVX1437X2C150-VP			--	--	20	--	
		23710344	KIT-MVX1437X2C150-SS			--	--	20	--	
		23710351	KIT-MVX1437X2C150-A			--	--	--	20	
	3x	951203	KIT-MVX1437X3C150-C	MVX1437X3C150	SOMX115506-UM	10	--	10	--	\$700
		951132	KIT-MVX1437X3C150-S			--	10	10	--	
		62010450	KIT-MVX1437X3C150-VP			--	--	20	--	
		23710368	KIT-MVX1437X3C150-SS			--	--	20	--	
		23710375	KIT-MVX1437X3C150-A			--	--	--	20	
	4x	951204	KIT-MVX1437X4C150-C	MVX1437X4C150	SOMX115506-UM	10	--	10	--	\$700
		951133	KIT-MVX1437X4C150-S			--	10	10	--	
		62010467	KIT-MVX1437X4C150-VP			--	--	20	--	
		23710382	KIT-MVX1437X4C150-SS			--	--	20	--	
		23710399	KIT-MVX1437X4C150-A			--	--	--	20	
	5x	951205	KIT-MVX1437X5C150-C	MVX1437X5C150	SOMX115506-UM	10	--	10	--	\$800
		951134	KIT-MVX1437X5C150-S			--	10	10	--	
		62010474	KIT-MVX1437X5C150-VP			--	--	20	--	
		23710405	KIT-MVX1437X5C150-SS			--	--	20	--	
		23710412	KIT-MVX1437X5C150-A			--	--	--	20	
6x	951206	KIT-MVX1437X6C150-C	MVX1437X6C150	SOMX115506-UM	10	--	10	--	\$850	
	951135	KIT-MVX1437X6C150-S			--	10	10	--		
	62010481	KIT-MVX1437X6C150-VP			--	--	20	--		
	23710429	KIT-MVX1437X6C150-SS			--	--	20	--		
	23710436	KIT-MVX1437X6C150-A			--	--	--	20		

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Drill Diameter	L/D	Kit EDP	Item No.	Drill Body	Insert (Ref)	Insert Grade & QTY				CAD Price USD
						MC5020	MC1020	VP15TF	TF15	
1.562 (1-9/16")	2x	951212	KIT-MVX1562X2C150-C	MVX1562X2C150	SOMX115506-UM	10	--	10	--	\$700
		951141	KIT-MVX1562X2C150-S			--	10	10	--	
		62010542	KIT-MVX1562X2C150-VP			--	--	20	--	
		23710542	KIT-MVX1562X2C150-SS			--	--	20	--	
		23710559	KIT-MVX1562X2C150-A			--	--	--	20	
	3x	951213	KIT-MVX1562X3C150-C	MVX1562X3C150	SOMX115506-UM	10	--	10	--	\$700
		951142	KIT-MVX1562X3C150-S			--	10	10	--	
		62010559	KIT-MVX1562X3C150-VP			--	--	20	--	
		23710566	KIT-MVX1562X3C150-SS			--	--	20	--	
		23710573	KIT-MVX1562X3C150-A			--	--	--	20	
	4x	951214	KIT-MVX1562X4C150-C	MVX1562X4C150	SOMX115506-UM	10	--	10	--	\$800
		951143	KIT-MVX1562X4C150-S			--	10	10	--	
		62010566	KIT-MVX1562X4C150-VP			--	--	20	--	
		23710580	KIT-MVX1562X4C150-SS			--	--	20	--	
		23710597	KIT-MVX1562X4C150-A			--	--	--	20	
	5x	951215	KIT-MVX1562X5C150-C	MVX1562X5C150	SOMX115506-UM	10	--	10	--	\$800
		951144	KIT-MVX1562X5C150-S			--	10	10	--	
		62010573	KIT-MVX1562X5C150-VP			--	--	20	--	
		23710603	KIT-MVX1562X5C150-SS			--	--	20	--	
		23710610	KIT-MVX1562X5C150-A			--	--	--	20	
6x	951216	KIT-MVX1562X6C150-C	MVX1562X6C150	SOMX115506-UM	10	--	10	--	\$875	
	951145	KIT-MVX1562X6C150-S			--	10	10	--		
	62010580	KIT-MVX1562X6C150-VP			--	--	20	--		
	23710627	KIT-MVX1562X6C150-SS			--	--	20	--		
	23710634	KIT-MVX1562X6C150-A			--	--	--	20		
1.625 (1-5/8")	2x	951217	KIT-MVX1625X2C150-C	MVX1625X2C150	SOMX136008-UM	10	--	10	--	\$700
		951146	KIT-MVX1625X2C150-S			--	10	10	--	
		62010597	KIT-MVX1625X2C150-VP			--	--	20	--	
		23710641	KIT-MVX1625X2C150-SS			--	--	20	--	
		23710658	KIT-MVX1625X2C150-A			--	--	--	20	
	3x	951218	KIT-MVX1625X3C150-C	MVX1625X3C150	SOMX136008-UM	10	--	10	--	\$700
		951147	KIT-MVX1625X3C150-S			--	10	10	--	
		62010603	KIT-MVX1625X3C150-VP			--	--	20	--	
		23710665	KIT-MVX1625X3C150-SS			--	--	20	--	
		23710672	KIT-MVX1625X3C150-A			--	--	--	20	
	4x	951219	KIT-MVX1625X4C150-C	MVX1625X4C150	SOMX136008-UM	10	--	10	--	\$800
		951148	KIT-MVX1625X4C150-S			--	10	10	--	
		62010610	KIT-MVX1625X4C150-VP			--	--	20	--	
		23710689	KIT-MVX1625X4C150-SS			--	--	20	--	
		23710696	KIT-MVX1625X4C150-A			--	--	--	20	
	5x	951220	KIT-MVX1625X5C150-C	MVX1625X5C150	SOMX136008-UM	10	--	10	--	\$825
		951149	KIT-MVX1625X5C150-S			--	10	10	--	
		62010627	KIT-MVX1625X5C150-VP			--	--	20	--	
		23710702	KIT-MVX1625X5C150-SS			--	--	20	--	
		23710719	KIT-MVX1625X5C150-A			--	--	--	20	
6x	951221	KIT-MVX1625X6C150-C	MVX1625X6C150	SOMX136008-UM	10	--	10	--	\$925	
	951150	KIT-MVX1625X6C150-S			--	10	10	--		
	62010634	KIT-MVX1625X6C150-VP			--	--	20	--		
	23710726	KIT-MVX1625X6C150-SS			--	--	20	--		
	23710733	KIT-MVX1625X6C150-A			--	--	--	20		

Drill Diameter	L/D	Kit EDP	Item No.	Drill Body	Insert (Ref)	Insert Grade & QTY				CAD Price USD
						MC5020	MC1020	VP15TF	TF15	
1.687 (1-11/16")	2x	951222	KIT-MVX1687X2C150-C	MVX1687X2C150	SOMX136008-UM	10	--	10	--	\$700
		951151	KIT-MVX1687X2C150-S			--	10	10	--	
		62010641	KIT-MVX1687X2C150-VP			--	--	20	--	
		23710740	KIT-MVX1687X2C150-SS			--	--	20	--	
		23710757	KIT-MVX1687X2C150-A			--	--	--	20	
	3x	951223	KIT-MVX1687X3C150-C	MVX1687X3C150	SOMX136008-UM	10	--	10	--	\$700
		951152	KIT-MVX1687X3C150-S			--	10	10	--	
		62010658	KIT-MVX1687X3C150-VP			--	--	20	--	
		23710764	KIT-MVX1687X3C150-SS			--	--	20	--	
		23710771	KIT-MVX1687X3C150-A			--	--	--	20	
	4x	951224	KIT-MVX1687X4C150-C	MVX1687X4C150	SOMX136008-UM	10	--	10	--	\$800
		951153	KIT-MVX1687X4C150-S			--	10	10	--	
		62010665	KIT-MVX1687X4C150-VP			--	--	20	--	
		23710788	KIT-MVX1687X4C150-SS			--	--	20	--	
		23710795	KIT-MVX1687X4C150-A			--	--	--	20	
	5x	951225	KIT-MVX1687X5C150-C	MVX1687X5C150	SOMX136008-UM	10	--	10	--	\$825
		951154	KIT-MVX1687X5C150-S			--	10	10	--	
		62010672	KIT-MVX1687X5C150-VP			--	--	20	--	
		23710801	KIT-MVX1687X5C150-SS			--	--	20	--	
		23710818	KIT-MVX1687X5C150-A			--	--	--	20	
6x	951226	KIT-MVX1687X6C150-C	MVX1687X6C150	SOMX136008-UM	10	--	10	--	\$925	
	951155	KIT-MVX1687X6C150-S			--	10	10	--		
	62010689	KIT-MVX1687X6C150-VP			--	--	20	--		
	23710825	KIT-MVX1687X6C150-SS			--	--	20	--		
	23710832	KIT-MVX1687X6C150-A			--	--	--	20		
1.750 (1-3/4")	2x	951227	KIT-MVX1750X2C150-C	MVX1750X2C150	SOMX136008-UM	10	--	10	--	\$700
		951156	KIT-MVX1750X2C150-S			--	10	10	--	
		62010696	KIT-MVX1750X2C150-VP			--	--	20	--	
		23710849	KIT-MVX1750X2C150-SS			--	--	20	--	
		23710856	KIT-MVX1750X2C150-A			--	--	--	20	
	3x	951228	KIT-MVX1750X3C150-C	MVX1750X3C150	SOMX136008-UM	10	--	10	--	\$725
		951157	KIT-MVX1750X3C150-S			--	10	10	--	
		62010702	KIT-MVX1750X3C150-VP			--	--	20	--	
		23710863	KIT-MVX1750X3C150-SS			--	--	20	--	
		23710870	KIT-MVX1750X3C150-A			--	--	--	20	
	4x	951229	KIT-MVX1750X4C150-C	MVX1750X4C150	SOMX136008-UM	10	--	10	--	\$800
		951158	KIT-MVX1750X4C150-S			--	10	10	--	
		62010719	KIT-MVX1750X4C150-VP			--	--	20	--	
		23710887	KIT-MVX1750X4C150-SS			--	--	20	--	
		23710894	KIT-MVX1750X4C150-A			--	--	--	20	
	5x	951230	KIT-MVX1750X5C150-C	MVX1750X5C150	SOMX136008-UM	10	--	10	--	\$850
		951159	KIT-MVX1750X5C150-S			--	10	10	--	
		62010726	KIT-MVX1750X5C150-VP			--	--	20	--	
		23710900	KIT-MVX1750X5C150-SS			--	--	20	--	
		23710917	KIT-MVX1750X5C150-A			--	--	--	20	

** Prices are subject to change and while supplies last. See page 2 for details, promotional information and terms.

Drill Diameter	L/D	Kit EDP	Item No.	Drill Body	Insert (Ref)	Insert Grade & QTY				CAD Price USD
						MC5020	MC1020	VP15TF	TF15	
1.812 (1-13/16")	2x	951231	KIT-MVX1812X2C150-C	MVX1812X2C150	SOMX136008-UM	10	--	10	--	\$700
		951160	KIT-MVX1812X2C150-S			--	10	10	--	
		62010733	KIT-MVX1812X2C150-VP			--	--	20	--	
		23710924	KIT-MVX1812X2C150-SS			--	--	20	--	
		23710931	KIT-MVX1812X2C150-A			--	--	--	20	
	3x	951232	KIT-MVX1812X3C150-C	MVX1812X3C150	SOMX136008-UM	10	--	10	--	\$725
		951161	KIT-MVX1812X3C150-S			--	10	10	--	
		62010740	KIT-MVX1812X3C150-VP			--	--	20	--	
		23710948	KIT-MVX1812X3C150-SS			--	--	20	--	
		23710955	KIT-MVX1812X3C150-A			--	--	--	20	
	4x	951233	KIT-MVX1812X4C150-C	MVX1812X4C150	SOMX136008-UM	10	--	10	--	\$800
		951162	KIT-MVX1812X4C150-S			--	10	10	--	
		62010757	KIT-MVX1812X4C150-VP			--	--	20	--	
		23710962	KIT-MVX1812X4C150-SS			--	--	20	--	
		23710979	KIT-MVX1812X4C150-A			--	--	--	20	
	5x	951234	KIT-MVX1812X5C150-C	MVX1812X5C150	SOMX136008-UM	10	--	10	--	\$850
		951163	KIT-MVX1812X5C150-S			--	10	10	--	
		62010764	KIT-MVX1812X5C150-VP			--	--	20	--	
		23710986	KIT-MVX1812X5C150-SS			--	--	20	--	
		23710993	KIT-MVX1812X5C150-A			--	--	--	20	
1.875 (1-7/8")	2x	951235	KIT-MVX1875X2C150-C	MVX1875X2C150	SOMX166508-UM	10	--	10	--	\$700
		951164	KIT-MVX1875X2C150-S			--	10	10	--	
		62010771	KIT-MVX1875X2C150-VP			--	--	20	--	
		23711006	KIT-MVX1875X2C150-SS			--	--	20	--	
		23711013	KIT-MVX1875X2C150-A			--	--	--	20	
	3x	951236	KIT-MVX1875X3C150-C	MVX1875X3C150	SOMX166508-UM	10	--	10	--	\$800
		951165	KIT-MVX1875X3C150-S			--	10	10	--	
		62010788	KIT-MVX1875X3C150-VP			--	--	20	--	
		23711020	KIT-MVX1875X3C150-SS			--	--	20	--	
		23711037	KIT-MVX1875X3C150-A			--	--	--	20	
	4x	951237	KIT-MVX1875X4C150-C	MVX1875X4C150	SOMX166508-UM	10	--	10	--	\$825
		951166	KIT-MVX1875X4C150-S			--	10	10	--	
		62010795	KIT-MVX1875X4C150-VP			--	--	20	--	
		23711044	KIT-MVX1875X4C150-SS			--	--	20	--	
		23711051	KIT-MVX1875X4C150-A			--	--	--	20	
	5x	951238	KIT-MVX1875X5C150-C	MVX1875X5C150	SOMX166508-UM	10	--	10	--	\$875
		951167	KIT-MVX1875X5C150-S			--	10	10	--	
		62010801	KIT-MVX1875X5C150-VP			--	--	20	--	
		23711068	KIT-MVX1875X5C150-SS			--	--	20	--	
		23711075	KIT-MVX1875X5C150-A			--	--	--	20	

Drill Diameter	L/D	Kit EDP	Item No.	Drill Body	Insert (Ref)	Insert Grade & QTY				CAD Price USD
						MC5020	MC1020	VP15TF	TF15	
1.937 (1-15/16")	2x	951239	KIT-MVX1937X2C150-C	MVX1937X2C150	SOMX166508-UM	10	--	10	--	\$700
		951168	KIT-MVX1937X2C150-S			--	10	10	--	
		62010818	KIT-MVX1937X2C150-VP			--	--	20	--	
		23711082	KIT-MVX1937X2C150-SS			--	--	20	--	
		23711099	KIT-MVX1937X2C150-A			--	--	--	20	
	3x	951240	KIT-MVX1937X3C150-C	MVX1937X3C150	SOMX166508-UM	10	--	10	--	\$800
		951169	KIT-MVX1937X3C150-S			--	10	10	--	
		62010825	KIT-MVX1937X3C150-VP			--	--	20	--	
		23711105	KIT-MVX1937X3C150-SS			--	--	20	--	
		23711112	KIT-MVX1937X3C150-A			--	--	--	20	
	4x	951241	KIT-MVX1937X4C150-C	MVX1937X4C150	SOMX166508-UM	10	--	10	--	\$825
		951170	KIT-MVX1937X4C150-S			--	10	10	--	
		62010832	KIT-MVX1937X4C150-VP			--	--	20	--	
		23711129	KIT-MVX1937X4C150-SS			--	--	20	--	
		23711136	KIT-MVX1937X4C150-A			--	--	--	20	
	5x	951242	KIT-MVX1937X5C150-C	MVX1937X5C150	SOMX166508-UM	10	--	10	--	\$925
		951171	KIT-MVX1937X5C150-S			--	10	10	--	
		62010849	KIT-MVX1937X5C150-VP			--	--	20	--	
		23711143	KIT-MVX1937X5C150-SS			--	--	20	--	
		23711150	KIT-MVX1937X5C150-A			--	--	--	20	
2"	2x	951243	KIT-MVX2000X2C150-C	MVX2000X2C150	SOMX166508-UM	10	--	10	--	\$700
		951172	KIT-MVX2000X2C150-S			--	10	10	--	
		62010856	KIT-MVX2000X2C150-VP			--	--	20	--	
		23711167	KIT-MVX2000X2C150-SS			--	--	20	--	
		23711174	KIT-MVX2000X2C150-A			--	--	--	20	
	3x	951244	KIT-MVX2000X3C150-C	MVX2000X3C150	SOMX166508-UM	10	--	10	--	\$800
		951173	KIT-MVX2000X3C150-S			--	10	10	--	
		62010863	KIT-MVX2000X3C150-VP			--	--	20	--	
		23711181	KIT-MVX2000X3C150-SS			--	--	20	--	
		23711198	KIT-MVX2000X3C150-A			--	--	--	20	
	4x	951245	KIT-MVX2000X4C150-C	MVX2000X4C150	SOMX166508-UM	10	--	10	--	\$850
		951174	KIT-MVX2000X4C150-S			--	10	10	--	
		62010870	KIT-MVX2000X4C150-VP			--	--	20	--	
		23711204	KIT-MVX2000X4C150-SS			--	--	20	--	
		23711211	KIT-MVX2000X4C150-A			--	--	--	20	
	5x	951246	KIT-MVX2000X5C150-C	MVX2000X5C150	SOMX166508-UM	10	--	10	--	\$950
		951175	KIT-MVX2000X5C150-S			--	10	10	--	
		62010887	KIT-MVX2000X5C150-VP			--	--	20	--	
		23711228	KIT-MVX2000X5C150-SS			--	--	20	--	
		23711235	KIT-MVX2000X5C150-A			--	--	--	20	

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Drill Diameter	L/D	Kit EDP	Item No.	Drill Body	Insert (Ref)	Insert Grade & QTY				CAD Price USD
						MC5020	MC1020	VP15TF	TF15	
2.125 (2-1/8")	2x	951247	KIT-MVX2125X2C150-C	MVX2125X2C150	SOMX166508-UM	10	--	10	--	\$800
		951176	KIT-MVX2125X2C150-S			--	10	10	--	
		62010894	KIT-MVX2125X2C150-VP			--	--	20	--	
		23711242	KIT-MVX2125X2C150-SS			--	--	20	--	
		23711259	KIT-MVX2125X2C150-A			--	--	--	20	
	3x	951248	KIT-MVX2125X3C150-C	MVX2125X3C150	SOMX166508-UM	10	--	10	--	\$850
		951177	KIT-MVX2125X3C150-S			--	10	10	--	
		62010900	KIT-MVX2125X3C150-VP			--	--	20	--	
		23711266	KIT-MVX2125X3C150-SS			--	--	20	--	
		23711273	KIT-MVX2125X3C150-A			--	--	--	20	
	4x	951249	KIT-MVX2125X4C150-C	MVX2125X4C150	SOMX166508-UM	10	--	10	--	\$850
		951178	KIT-MVX2125X4C150-S			--	10	10	--	
		62010917	KIT-MVX2125X4C150-VP			--	--	20	--	
		23711280	KIT-MVX2125X4C150-SS			--	--	20	--	
		23711297	KIT-MVX2125X4C150-A			--	--	--	20	
	5x	951250	KIT-MVX2125X5C150-C	MVX2125X5C150	SOMX166508-UM	10	--	10	--	\$950
		951179	KIT-MVX2125X5C150-S			--	10	10	--	
		62010924	KIT-MVX2125X5C150-VP			--	--	20	--	
		23711303	KIT-MVX2125X5C150-SS			--	--	20	--	
		23711310	KIT-MVX2125X5C150-A			--	--	--	20	
2.250 (2-1/4")	2x	951251	KIT-MVX2250X2C150-C	MVX2250X2C150	SOMX187008-UM	10	--	10	--	\$800
		951180	KIT-MVX2250X2C150-S			--	10	10	--	
		62010931	KIT-MVX2250X2C150-VP			--	--	20	--	
		23711327	KIT-MVX2250X2C150-SS			--	--	20	--	
		23711334	KIT-MVX2250X2C150-A			--	--	--	20	
	3x	951252	KIT-MVX2250X3C150-C	MVX2250X3C150	SOMX187008-UM	10	--	10	--	\$850
		951181	KIT-MVX2250X3C150-S			--	10	10	--	
		62010948	KIT-MVX2250X3C150-VP			--	--	20	--	
		23711341	KIT-MVX2250X3C150-SS			--	--	20	--	
		23711358	KIT-MVX2250X3C150-A			--	--	--	20	
	4x	951253	KIT-MVX2250X4C150-C	MVX2250X4C150	SOMX187008-UM	10	--	10	--	\$875
		951182	KIT-MVX2250X4C150-S			--	10	10	--	
		62010955	KIT-MVX2250X4C150-VP			--	--	20	--	
		23711365	KIT-MVX2250X4C150-SS			--	--	20	--	
		23711372	KIT-MVX2250X4C150-A			--	--	--	20	
	5x	951254	KIT-MVX2250X5C150-C	MVX2250X5C150	SOMX187008-UM	10	--	10	--	\$975
		951183	KIT-MVX2250X5C150-S			--	10	10	--	
		62010962	KIT-MVX2250X5C150-VP			--	--	20	--	
		23711389	KIT-MVX2250X5C150-SS			--	--	20	--	
		23711396	KIT-MVX2250X5C150-A			--	--	--	20	

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Drill Diameter	L/D	Kit EDP	Item No.	Drill Body	Insert (Ref)	Insert Grade & QTY				CAD Price USD
						MC5020	MC1020	VP15TF	TF15	
2.375 (2-3/8")	2x	951255	KIT-MVX2375X2C150-C	MVX2375X2C150	SOMX187008-UM	10	--	10	--	\$800
		951184	KIT-MVX2375X2C150-S			--	10	10	--	
		62010979	KIT-MVX2375X2C150-VP			--	--	20	--	
		23711402	KIT-MVX2375X2C150-SS			--	--	20	--	
		23711419	KIT-MVX2375X2C150-A			--	--	--	20	
	3x	951256	KIT-MVX2375X3C150-C	MVX2375X3C150	SOMX187008-UM	10	--	10	--	\$875
		951185	KIT-MVX2375X3C150-S			--	10	10	--	
		62010986	KIT-MVX2375X3C150-VP			--	--	20	--	
		23711426	KIT-MVX2375X3C150-SS			--	--	20	--	
		23711433	KIT-MVX2375X3C150-A			--	--	--	20	
	4x	951257	KIT-MVX2375X4C150-C	MVX2375X4C150	SOMX187008-UM	10	--	10	--	\$950
		951186	KIT-MVX2375X4C150-S			--	10	10	--	
		62010993	KIT-MVX2375X4C150-VP			--	--	20	--	
		23711440	KIT-MVX2375X4C150-SS			--	--	20	--	
		23711457	KIT-MVX2375X4C150-A			--	--	--	20	
	5x	951258	KIT-MVX2375X5C150-C	MVX2375X5C150	SOMX187008-UM	10	--	10	--	\$1,000
		951187	KIT-MVX2375X5C150-S			--	10	10	--	
		62011006	KIT-MVX2375X5C150-VP			--	--	20	--	
		23711464	KIT-MVX2375X5C150-SS			--	--	20	--	
		23711471	KIT-MVX2375X5C150-A			--	--	--	20	
2.500 (2-1/2")	2x	951259	KIT-MVX2500X2C150-C	MVX2500X2C150	SOMX187008-UM	10	--	10	--	\$825
		951188	KIT-MVX2500X2C150-S			--	10	10	--	
		62011013	KIT-MVX2500X2C150-VP			--	--	20	--	
		23711488	KIT-MVX2500X2C150-SS			--	--	20	--	
		23711495	KIT-MVX2500X2C150-A			--	--	--	20	
	3x	951260	KIT-MVX2500X3C150-C	MVX2500X3C150	SOMX187008-UM	10	--	10	--	\$875
		951189	KIT-MVX2500X3C150-S			--	10	10	--	
		62011020	KIT-MVX2500X3C150-VP			--	--	20	--	
		23711501	KIT-MVX2500X3C150-SS			--	--	20	--	
		23711518	KIT-MVX2500X3C150-A			--	--	--	20	
	4x	951261	KIT-MVX2500X4C150-C	MVX2500X4C150	SOMX187008-UM	10	--	10	--	\$950
		951190	KIT-MVX2500X4C150-S			--	10	10	--	
		62011037	KIT-MVX2500X4C150-VP			--	--	20	--	
		23711525	KIT-MVX2500X4C150-SS			--	--	20	--	
		23711532	KIT-MVX2500X4C150-A			--	--	--	20	
	5x	951262	KIT-MVX2500X5C150-C	MVX2500X5C150	SOMX187008-UM	10	--	10	--	\$1,050
		951191	KIT-MVX2500X5C150-S			--	10	10	--	
		62011044	KIT-MVX2500X5C150-VP			--	--	20	--	
		23711549	KIT-MVX2500X5C150-SS			--	--	20	--	
		23711556	KIT-MVX2500X5C150-A			--	--	--	20	

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For Your Safety

- Don't handle inserts and chips without gloves.
- Please machine within the recommended application range and exchange expired tools with new ones in advance of breakage.
- Please use safety covers and wear safety glasses.
- When using compounded cutting oils, please take fire precautions.
- When attaching inserts or spare parts, please use only the correct wrench or driver.
- When using rotating tools, please make a trial run to check run-out, vibration and abnormal sounds etc.



Product Brands Crafted by Mitsubishi Materials U.S.A.



www.diaedgetools.com
www.mmc-carbide.com/us

Tools specifications subject to change without notice.

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