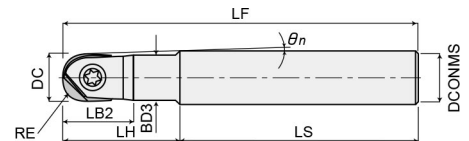


Type A (Taper neck)



Type B (Straight neck)

REGULAR	Item Code	No. of inserts	Size (inch)								Type	Inserts	
			DC	RE	LF	DCONMS	LB2	LH	BD3	LS			$\Theta_n$
	IABPF05S08	1	.313	.156	3.937	.500	.394	.984	.291	2.953	6.5°	A	IZFG050
	IABPF06S08	1	.375	.188	3.937	.500	.512	.984	.335	2.953	4.5°	A	IZFG060
	IABPF08S08	1	.500	.250	4.331	.500	.591	1.181	.480	3.150	-	B	IZFG080
	IABPF10S10	1	.625	.313	5.118	.625	.748	1.969	.602	3.150	-	B	IZFG100
	IABPF12S12	1	.750	.375	5.512	.750	.866	2.362	.728	3.150	-	B	IZFG120
	IABPF16S16	1	1.000	.500	5.906	1.000	.984	2.756	.980	3.150	-	B	IZFG160

<b>P</b>	Carbon Steels, Tool Steels			
<b>K</b>	Cast Iron, Ductile Cast Iron			
<b>H</b>	Hardened Steels > 50Rc			

General cutting, First recommendation  
 General cutting, Second recommendation

High Helix <i>Edge Shape</i> Inserts	Item code	Tolerance Class	Coating		Size (inch)				
			TH3 Coating	PN Coating	RE	LE	INSL	DC	T
 <b>TYPE SH</b> Hardened <b>TYPE ST</b> Multi-Purpose Up to 55Rc <b>TYPE SC</b> Softer Steels, Stainless	IZPFG050-SH	F	●		0.156	0.217	0.383	0.312	0.083
	IZPFG060-SH		●		0.188	0.256	0.478	0.375	0.106
	IZPFG080-SH		●		0.250	0.295	0.574	0.500	0.126
	IZPFG100-SH		●		0.313	0.315	0.648	0.625	0.165
	IZPFG120-SH		●		0.375	0.394	0.795	0.750	0.205
	IZPFG160-SH		●		0.500	0.492	0.943	1.000	0.244
	IZDFG050-ST	F	★	●	0.156	0.217	0.383	0.312	0.083
	IZDFG060-ST		★	●	0.188	0.256	0.478	0.375	0.106
	IZDFG080-ST		★	●	0.250	0.295	0.574	0.500	0.126
	IZDFG100-ST		★	●	0.313	0.315	0.648	0.625	0.165
	IZDFG120-ST		★	●	0.375	0.394	0.795	0.750	0.205
	IZDFG160-ST		★	●	0.500	0.492	0.943	1.000	0.244
IZDFG050-SC	F		●	0.156	0.217	0.383	0.312	0.083	
IZDFG060-SC			●	0.188	0.256	0.478	0.375	0.106	
IZDFG080-SC			●	0.250	0.295	0.574	0.500	0.126	
IZDFG100-SC			●	0.313	0.315	0.648	0.625	0.165	
IZDFG120-SC			●	0.375	0.394	0.795	0.750	0.205	
IZDFG160-SC			●	0.500	0.492	0.943	1.000	0.244	

Milling Cutter Upgrade (MCU) - ABPF SERIES	KIT EDP No.	KIT Order No.	Cutter Body Part#	Insert Part#	Inserts Qty included in KIT (Pcs)	KIT PRICE
	22935892	KIT-IABPF05S08-1	IABPF05S08	IZPFG050-SH TH303	4	\$180.87
	22935908	KIT-IABPF05S08-2	IABPF05S08	IZDFG050-ST TH303	4	\$180.87
	22935915	KIT-IABPF05S08-3	IABPF05S08	IZDFG050-ST PN1.5M	4	\$180.87
	22935922	KIT-IABPF05S08-4	IABPF05S08	IZDFG050-SC PN08M	4	\$180.87
	22935939	KIT-IABPF06S08-1	IABPF06S08	IZPFG060-SH TH303	4	\$185.41
	22935946	KIT-IABPF06S08-2	IABPF06S08	IZDFG060-ST TH303	4	\$185.41
	22935953	KIT-IABPF06S08-3	IABPF06S08	IZDFG060-ST PN1.5M	4	\$185.41
	22935960	KIT-IABPF06S08-4	IABPF06S08	IZDFG060-SC PN08M	4	\$185.41
	22935977	KIT-IABPF08S08-1	IABPF08S08	IZPFG080-SH TH303	4	\$193.16
	22935984	KIT-IABPF08S08-2	IABPF08S08	IZDFG080-ST TH303	4	\$193.16
	22935991	KIT-IABPF08S08-3	IABPF08S08	IZDFG080-ST PN1.5M	4	\$193.16
	22936004	KIT-IABPF08S08-4	IABPF08S08	IZDFG080-SC PN08M	4	\$193.16
	22936011	KIT-IABPF10S10-1	IABPF10S10	IZPFG100-SH TH303	4	\$240.98
	22936028	KIT-IABPF10S10-2	IABPF10S10	IZDFG100-ST TH303	4	\$240.98
	22936035	KIT-IABPF10S10-3	IABPF10S10	IZDFG100-ST PN1.5M	4	\$240.98
	22936042	KIT-IABPF10S10-4	IABPF10S10	IZDFG100-SC PN08M	4	\$240.98
	22936059	KIT-IABPF12S12-1	IABPF12S12	IZPFG120-SH TH303	4	\$263.89
22936066	KIT-IABPF12S12-2	IABPF12S12	IZDFG120-ST TH303	4	\$263.89	
22936073	KIT-IABPF12S12-3	IABPF12S12	IZDFG120-ST PN1.5M	4	\$263.89	
22936080	KIT-IABPF12S12-4	IABPF12S12	IZDFG120-SC PN08M	4	\$263.89	
22936097	KIT-IABPF16S16-1	IABPF16S16	IZPFG160-SH TH303	6	\$421.33	
22936103	KIT-IABPF16S16-2	IABPF16S16	IZDFG160-ST TH303	6	\$421.33	
22936110	KIT-IABPF16S16-3	IABPF16S16	IZDFG160-ST PN1.5M	6	\$421.33	
22936127	KIT-IABPF16S16-4	IABPF16S16	IZDFG160-SC PN08M	6	\$421.33	

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Caliber Industrial Supply  
5500 Tomken Rd, Unit #2  
Mississauga, ON L4W 2Z4  
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Mississauga ---- 905.624.5524  
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