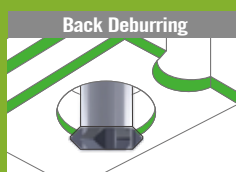
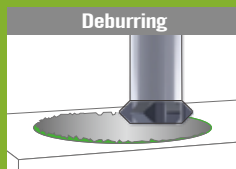




Deburring Mill 60° & 90°

**PROMO
OFFER**



► For both front and back deburring.

► All are interchangeable on same holder.

*Specialized on narrow space
below 10mm by indexable insert.*

6 cutting flutes, higher feed rate
Good for hardened steel up to HRC60.



**Click To Watch
The Application**



SCAN To Learn More

Shank : Ø5 / Ø6 / Ø8

DISTRIBUTED BY



Call: 905.624.5524

Email: sales@caliberindustrial.com

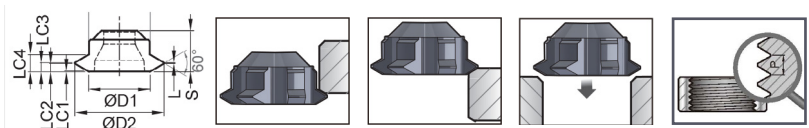
Promotion Valid Until Supplies Last.





60° Deburring Mill Inserts

- For front and back deburring.
- Also for threading application.

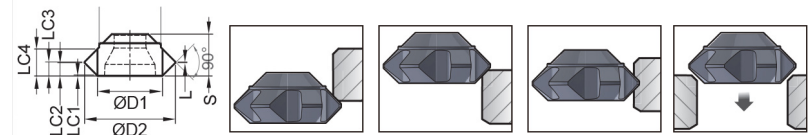


Code	Parts No.	Coating	Grade	ØD1	ØD2	L	LC1	LC2	LC3	LC4	S	Plunge 0.1C		Pitch Range	
												min.hole	max.hole	mm	TPI
01R2101	R06005-05006-32	TiAlN	K20F	3.9	5.0	0.06	0.03	0.35	0.41	2.45	2.45	4.1	4.8	0.7-0.75	28-24
01R2102	R06005-05006-00	Uncoated		3.9	5.0	0.06	0.03	0.35	0.41	2.45	2.45	4.1	4.8	0.7-0.75	28-24
01R2103	R06005-05010-32	TiAlN		3.9	5.0	0.1	0.03	0.32	0.42	2.45	2.45	4.1	4.8	0.8-1.0	28-24
01R2104	R06005-05010-00	Uncoated		3.9	5.0	0.1	0.03	0.32	0.42	2.45	2.45	4.1	4.8	0.8-1.0	28-24
01R2301	R06007-06810-32	TiAlN		5.5	6.8	0.1	0.03	0.40	0.50	3.25	3.25	5.7	6.6	0.8-1.25	20
01R2302	R06007-06810-00	Uncoated		5.5	6.8	0.1	0.03	0.40	0.50	3.25	3.25	5.7	6.6	0.8-1.25	20
01R2601	R06010-08510-32	TiAlN		6.9	8.5	0.1	0.03	0.49	0.59	4.60	4.60	7.1	8.3	1.0-1.5	18-16
01R2602	R06010-08510-00	Uncoated		6.9	8.5	0.1	0.03	0.49	0.59	4.60	4.60	7.1	8.3	1.0-1.5	18-16
01R2603	R06010-10010-32	TiAlN	K20F	6.9	10.0	0.1	0.03	0.92	1.02	4.60	4.60	7.1	9.8	1.0-2.0	14-9
01R2604	R06010-10010-00	Uncoated		6.9	10.0	0.1	0.03	0.92	1.02	4.60	4.60	7.1	9.8	1.0-2.0	14-9



90° Deburring Mill Inserts

- Front & back deburring in one operation.

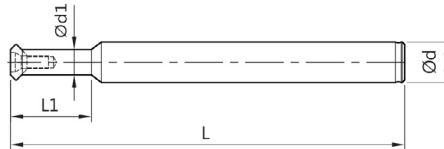


Code	Parts No.	Coating	Grade	ØD1	ØD2	L	LC1	LC2	LC3	LC4	S	Plunge 0.1C	
												min.hole	max.hole
01R4101	R09005-05060-32	TiAlN	K20F	3.9	5.0	0.6	0.05	0.6	1.2	1.77	2.45	4.1	4.8
01R4102	R09005-05060-00	Uncoated		3.9	5.0	0.6	0.05	0.6	1.2	1.77	2.45	4.1	4.8
01R4301	R09007-07020-32	TiAlN		5.1	7.0	0.2	0.05	1.0	1.2	2.17	3.25	5.3	6.8
01R4302	R09007-07020-00	Uncoated		5.1	7.0	0.2	0.05	1.0	1.2	2.17	3.25	5.3	6.8
01R4601	R09010-10010-32	TiAlN		7.2	10.0	0.1	0.05	1.45	1.55	2.97	4.60	7.4	9.8
01R4602	R09010-10010-00	Uncoated		7.2	10.0	0.1	0.05	1.45	1.55	2.97	4.60	7.4	9.8



Holders

- Made of hardened high alloy steel.
- For both 60° and 90° deburring inserts.



Code	Parts No.	Type	Ød	Ød1	L1	L	Insert Type	Screw	Key
70R102	00-99626-CR05-05-031	BC05-CR05-031	5	3.5	6 (1xD)	31	Rxxx05	*NS-20045 0.6Nm	NK-T6
70R103	00-99626-CR05-08-076	BC08-CR05-076	8	3.5	12 (2xD)	76			
70R101	00-99626-CR05-05-043	BC05-CR05-043	5	3.5	18 (3xD)	43			
70R302	00-99626-CR07-06-036	BC06-CR07-036	6	5	8	36	Rxxx07	NS-25060 0.9Nm	NK-T7
70R303	00-99626-CR07-08-078	BC08-CR07-078	8	5	16	78			
70R301	00-99626-CR07-06-052	BC06-CR07-052	6	5	24	52			
70R602	00-99626-CR10-08-040	BC08-CR10-040	8	6.8	10	40	Rxxx10	NS-35080 2.5Nm	NK-T15
70R603	00-99626-CR10-08-082	BC08-CR10-082	8	6.8	20	82			
70R601	00-99626-CR10-08-070	BC08-CR10-070	8	6.8	30	70			

SPECIAL KIT CLEAROUT

1 Tool Holder + 2 Inserts + 1 Key

BUT you get
ONE EXTRA insert!

Parts No.	Inserts Included				Holders Included		Content	CLEAROUT KIT PRICE
	Type/Grade	ØD ±0.025	C	S ±0.025	Shank	L		
00-99626-R106-4101	R09005-05060-32	5.0	0.4	2.00	CR05-70R102 CR05-05-031	31	1 Tool Holder +2 Inserts +1 Key	\$153.97
00-99626-R306-4301	R09007-07020-32	7.0	0.7	2.35	CR07-70R302 CR07-06-036	36		\$157.39
00-99626-R606-4601	R09010-10010-32	10.0	1.2	3.60	CR10-70R602 CR10-08-040	40		\$160.82